# **Sperling: Dilute Solutions**

## **3.1 INTRODUCTION**

### 3.1.1 Polymer size and shape

-Size and shape of polymer =

heart of polymer science and engineering

i.e., MW+MWD+Chain conformation  $\rightarrow$  Mechanical and rheological

properties are predicted

-Mark-Houwink-Sakurada eq for intrinsic viscosity:

 $[\eta] = KM_v^{\alpha}$ 

K and  $\alpha$  are constants specific to the solvent and temperature used in the measurements.

## Linear vs planar (globular) molecules

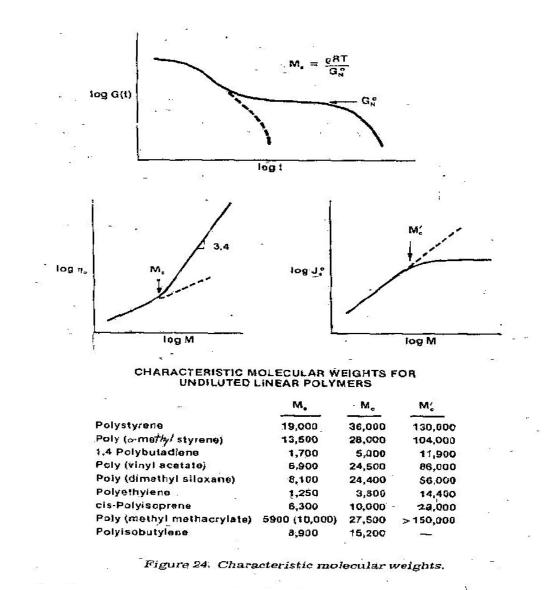
-Linear chains:

PE, PEO, PP, PS, PMMA, PVAC, polybutadiene.....→ Easy to recoil and entangle (Physical cross-linking)→Large viscosity increase w/ MW -Planar or globular structured chains:

Hyperbranched polymer (HBP), graphene (2D), allyl isocyanurate as compared with allyl ether..... (See Supplementary)  $\rightarrow$  Hard to recoil and entangle $\rightarrow$ Reduce the mixture viscosity significantly at low contents.

Scan JE Mark Figure 24 and Table (Rouse model)

(Physical Properties of Polymers, ACS, Washington, D.C., 1984)



Notes 1) Rubbery plateau is defined and extended to longer time (higher temperature) with higher MW. 2) flexible chains are entangled at smaller molecular weights than rigid ones (Table 2.4).

#### **Classical problems related to MW**

1. Typical MW of polymer: 25,000 < MW < 1,000,000

-Below this is oligomer

-Telemor: Oligomers formed by chain transfer reaction

-Telechelic oligomer or telemors with functional groups on both

ends→Intended for further chemical reactions particularly for block

copolymers or network formation.

-Macromer (macromonomer): Polymer having reactive group at only one end group

-Ultra high MW: MW>10<sup>6</sup> (UHMWPE)

-Pleistomer:MW>107

-As MW  $\uparrow$  ---Mechanical strength  $\uparrow$  (asymptotically), Viscosity  $\uparrow$  (two steps), Processability  $\downarrow$  (Extrusion, injection not possible, Needs gel spinning)

2. MW depends on preparation methods, and shows MWD.

3. Chain conformation = Spatial arrangement

► Determined by light scattering (dilute solution), small angle neutron scatterings (SANS) (bulk state)

► Size (shape) is estimated using the structure and MW of polymers

(<r<sup>2</sup>>=cnl<sup>2</sup>, freely jointed, rotating, hindered rotation models)

4. Chain conformation depends on temperature, solvent structure, crystallization, orientation, presence of other polymers.

### Molecular weight determination

♦Gaseous molecules: By IG law

Molecules must be separated (diluted→ideal gas law)

 $PV=nRT \rightarrow n \rightarrow MW= weight/n$ 

◆Polymer: By dilute solution law (Solution thermodynamics)

Polymer chains must be separated in solvent

< Sperling Ch 4: Concentrated solution, phase separation, diffusion>

### 3.1.2 How does a polymer dissolve?

► Amorphous polymer at T>Tg (Polymer melts);

Follow Fick's law of diffusion, 4.4)

 $J_A = -CD\nabla x_A = -D\nabla C_A$  <Flux is directly proportional to the gradient>

 $C=C_A + C_B$ , D=Dffusivity

► T < Tg = Non-Fickian < Diffusion depends on (relaxation) time >

Slow diffusion of solvent into the polymer→ Plasticizes

polymers  $\rightarrow$  Lowers the Tg below ambient temperature  $\rightarrow$  Swelling occurs rapidly in rubbery state  $\rightarrow$  Swollen-unswollen boundary moves inward (Stress at the swelling boundary causes craze or fracture: ESCR)  $\rightarrow$  Polymers diffuse out of swollen mass into solvent to follow Fickian diffusion.

Cross-linked polymer only swells to equilibrium, not dissolved.

► Also, polymers with high T<sub>m</sub>, or strong secondary bonds (PAN) are not dissolved without degradation → MW cannot be determined directly.

#### 3.2 The solubility parameter

Solubility of A in B is governed by the free energy of mixing

$$\Delta G_{M} = \Delta H_{M} - T \Delta S_{M} \qquad (3.1)$$

 $\Delta G_M < 0$ : Solution occurs spontaneously.

 $\Delta G_M > 0$ : Separation occurs spontaneously.

 $T\Delta S>0$  :  $\because$  Entropy increases upon mixing $\rightarrow$  Entropy drives mixing.

 $\blacktriangleright \Delta H_M > 0$  (Endothermic) for nonpolar organic compounds.

► Exception is found when the two species attract one another by having opposite polarities (acid and base), or hydrogen bonding.